

# ASSEMBLY INSTRUCTIONS

## FOR FITTINGS 63–125mm.

**1**



**NOT INSTALLED YET**

Cut the pipe, square. Remove the nut and split ring. Reposition nut, bush and O ring on pipe 2 diameters back. Lubricate pipe and O ring.



**2**



**NOT INSTALLED YET**

Push the pipe fully into the fitting body until stopped by the internal stop. Push the O ring and plastic bush forward against the fitting. They will not enter the body of the fitting.



**3**



**NOT INSTALLED YET**

Tighten nut to push the bush and O ring right into the fitting until the bush is flush with fitting mouth.



**4**



**NOT INSTALLED YET**

Fully unscrew nut and pull back along pipe.



**5**



Open split ring and place on pipe with lugs touching bush. Reuse split rings only twice, blunt rings will not bite into pipe.



**6**



Firmly tighten with Plasson C spanner. Overtightening can cause blow outs.

Do not use a wrench with handle lengths longer than standard Plasson C spanners. 63mm: Max. handle length 22cms. 75–125mm: Max. handle length 46cms.

